



To secure the optimal lifespan and functionality for the unit, regular service is recommended.

Replacement of wearing parts and consumables within the prescribed maintenance intervals must be kept. For further information, see manual.

### Cleaning

Wipe the unit of with a moist cloth and mild detergent.

To protect the unit's surfaces, do not use alcohol, bleach or solvent

Maintenance jobs:	Responsibility:	Interval:	Part nr.
General visual inspection	Customer	Weekly	N/A
Inspection for leaks	Customer	Weekly	N/A
Wiping unit with moist cloth	Customer	As required	N/A
Control of Operating pressure 2,0 - 4,0 bar	Customer	Weekly	N/A
Conductivity measurement (with external measurement device)	Customer/Service partner	Min. 1 x annual	N/A
Replacement of the E1 filter	Customer/Service partner	Depending on usage	2x replacement filters 321408540
Replacement Membrane for Planmeca Patrol™ 5	Customer/Service partner	Min. 1 x annual	125590884
Replacement Membrane for Planmeca Patrol™ 14	Customer/Service partner	Min. 1 x annual	125593729
Water hardness test	Customer/Service partner	Min. 1 x annual	701992000
Replacement of the inlet valve	Service partner	Every 24 month (recommended)	450000105
Replacement of the booster pump	Service partner	Max. 1200 running hours or Every 36 month (recommended)	450000100